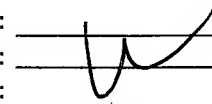
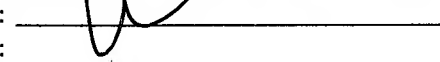


Date: Thursday, 14/09/2006 11:43:46 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D2492
<b>Job Number</b> : 28593	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2492
<b>This Issue</b> : 14/09/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : REWORK PER REV.F
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : OVERHEAD	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 21/09/2006 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STOCK D2492 B 252 71  06/09/14	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 REDRILL HOLES TO 1.25 PER DRWG D2492 REV.F  06/09/14 10	
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
	<b>Comment:</b> INSPECT WORK TO CURRENT STEP  06.09.14 10	
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		
	<b>Comment:</b> HAND FINISHING RESOURCE #1 TOUCH UP ALODINE / PAINT (IMRON)  06/10/12 (4)  06/10/12 FC 06 09 22 (6)	
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
		
	<b>Comment:</b> INSPECT POWDER COAT/CHEMICAL CONVERSION  06/10/12 10	
6.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	<b>Comment:</b> PACKAGING RESOURCE #1 BAG & TAG USING NEW B/N  179  Jack  06/10/13 (x4)	

Date: Thursday, 14/09/2006 11:43:46 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2492

Job Number: 28593

Part Number: D2492

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(15)

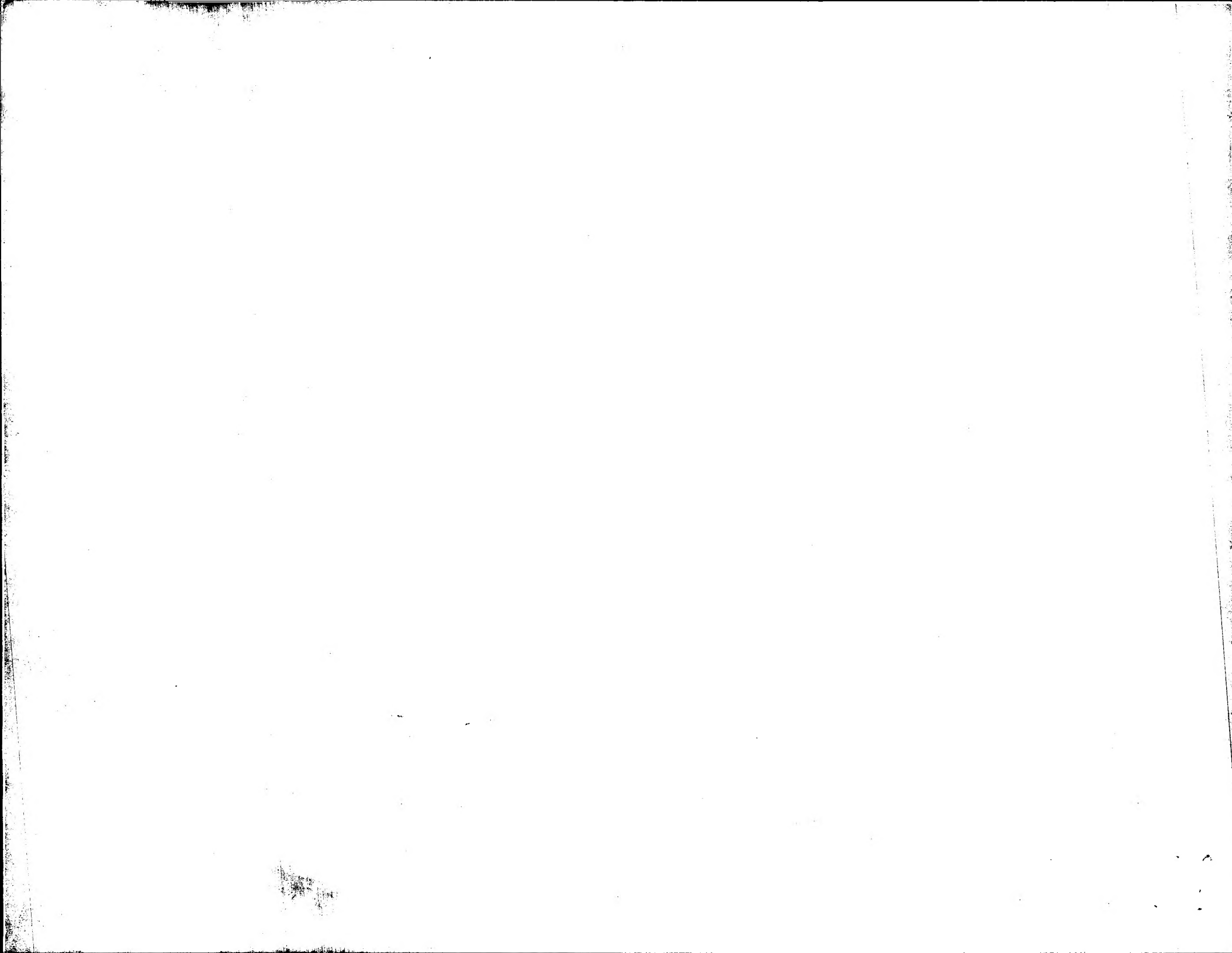
Comment: FINAL INSPECTION/W/O RELEASE

06/10/16

Job Completion



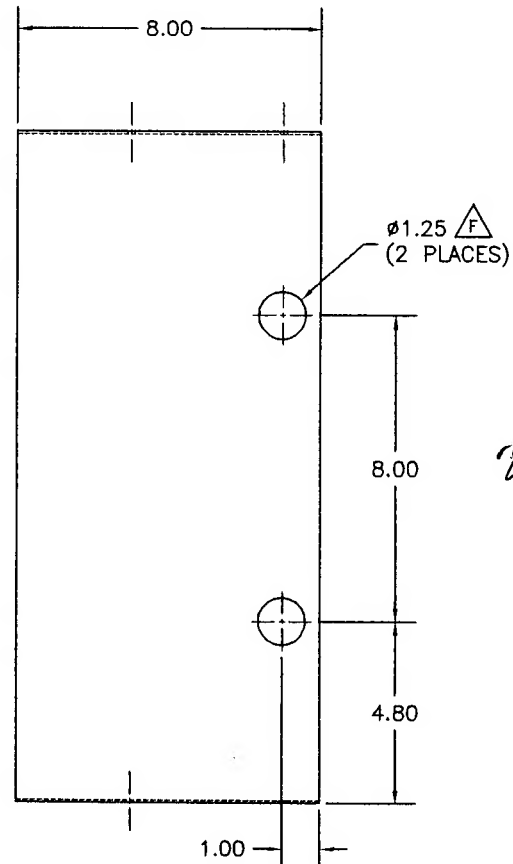
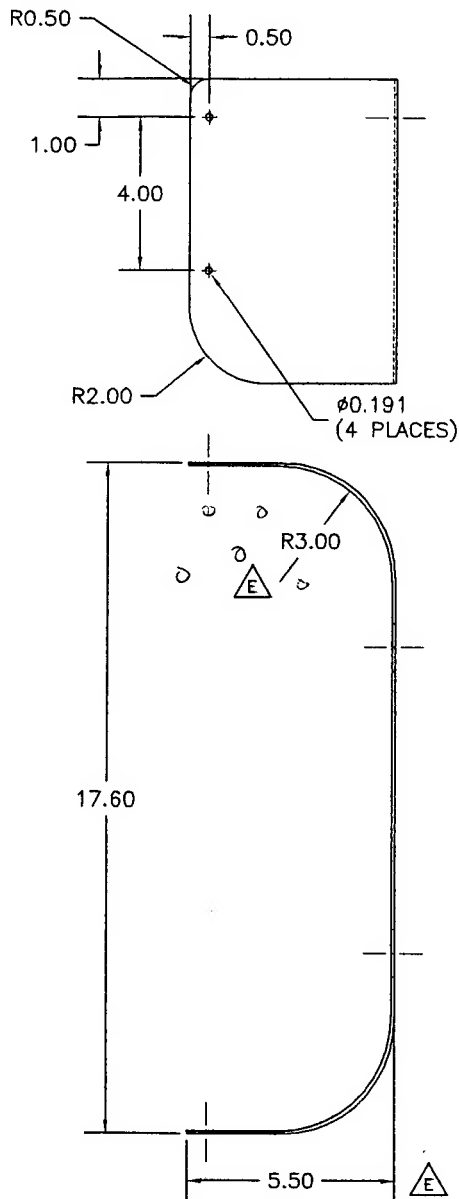
W 06.10.13



# PRELIMINARY ISSUE

06.09.14

DESIGN KE	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D2492	REV. F SHEET 1 OF 1
DATE 06.09.14		TITLE PATIENT STOP	SCALE 1:5
A	95.10.24	NEW ISSUE	
B	96.02.28	MINOR CHANGES	
C	97.07.14	CHANGED MATERIAL AND FINISH	
D	98.05.11	R4.00 WAS R2.00 ADDED 8" WIDTH DIMENSION	
E	06.05.30	ADD 6061-T6 MATERIAL, R3.0 WAS R4.00, 5.50 WAS 6.00	
F	06.09.14	Ø1.25 WAS Ø1.020	



## D2492 PATIENT STOP

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1  
POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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**L Lacelle**

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**From:** Marc Bellavance [mbellavance@dartaero.com]  
**Sent:** September 14, 2006 11:05 AM  
**To:** Trepanier, Dale; Stow, Dan; Charbonneau, Eric; Murdoch, Jason; Menard, Jean-Luc; Johnston, Kim; Lacelle, Linda; Shahbazian, Serge  
**Cc:** Beckett, Bill; Shepherd, David  
**Subject:** D2492 Rev. E - UNDER REVIEW

Drawing D2492 Rev. E for the Patient Stop is now under review.

Kim,  
Please scan the drawing and move the PDF drawing file in the Under Review directory.

Linda,  
All in-stock/in-production parts should be reworked as follows: the Ø1.020" are too small and should be enlarged to Ø1.250".

Eric/Jean-Luc,  
The program used on the waterjet will have to be updated.

David,  
D2492 Rev. F will follow for your review.

Thanks!

**Marc Bellavance**  
**Mechanical Designer**

***DART aerospace Ltd.***

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No virus found in this outgoing message.  
Checked by AVG Free Edition.  
Version: 7.1.405 / Virus Database: 268.12.3/447 - Release Date: 9/13/2006

14/09/2006

